



What We Believe

The true success of a company can only be measured with the yardstick of time. We believe in the values of tradition and innovation, social responsibility, the safety of our employees and respect for the environment. As responsible actors in both the economic and social life of our communities, we must ensure that our practices reflect the very highest standards of integrity, responsibility and respect for all of our partners; this every day and everywhere in the world.

Environmental Sustainability

At Speyside Bourbon Cooperage, Inc. we are committed to ensuring the sustainability of our White Oak Forests and have been awarded the Certified Legal and Sustainable designation from the Appalachian Hardwood Manufacturers Inc. (AHMI) for our sustainable log buying practices. In addition, our mill byproducts such as chips and dust resulting from the manufacturing of staves and heading, are sold to local paper mills for the manufacture of paper and biomass energy; and to furniture manufacturers for the fabrication of composite furniture and wood pellets. What dust we do not sell, we use to fuel the boilers that heat our buildings and dry our wood. Nothing is wasted.



For Barrel Sales or More Information

740.988.5076 · sales@speysidebci.com · www.speysidebci.com

Our Cooperage Locations

Speyside Bourbon Cooperage Inc.
740.688.2160
960 East Main Street
P.O. Box 509
Jackson, OH 45640

Speyside Bourbon Cooperage Inc.
276.521.4120
6373 Lee Highway
P.O. Box 699
Atkins, VA 24311

Your Bourbon. Our Barrel.



Speyside Bourbon
Cooperage, Inc. 
Acorn to Cask

Why a Speyside Barrel?

Well, because . . . We Build A Better Barrel

At Speyside Bourbon Cooperage, Inc. we have created a world class bourbon barrel by applying state of the art technology and modern manufacturing principles to the age-old craft of barrel making; coopering at its finest. We come from a long line of barrel makers. Speyside Bourbon Cooperage, Inc. is an offspring of Speyside Bourbon Cooperage Ltd. which was founded in Scotland in 1947. We are now part of a larger cooperage organization, the TFF Group, a global cooperage company based in Saint Romain, France and established in 1906. We have businesses in 85 countries around the world and are specialists in every aspect of the cooperage industry. In the United States, Speyside Bourbon Cooperage Inc. owns and operates five stave mills and two cooperages for the manufacture of new, charred, White Oak bourbon barrels.

We build a better barrel

When we began operations in the United States we capitalized on our long history of coopering and decided to make our barrels with new technology.

Why did we do that?

We recognized that you can buy your barrel from anyone. We wanted to make sure you had a clear choice in buying a barrel that was designed to complement and enhance your unique spirit recipe, in order for you to create the best product possible.

How did we do that?

First, we reimagined our manufacturing process; marrying new manufacturing techniques with existing methods creating new processes custom built for us. We partnered with machine makers from the US and Europe to find the best way to design and fabricate our cooperage equipment with the result being equipment that is safer for the environment while using less energy. Our equipment provides better ergonomics. We create less waste and pollutants. We produce a repeatable process.

We are now able to build a barrel that is stronger, consistent in size and quality with little variability. What does that mean? For you our customer, this means that each and every time you order a barrel:

- It will be the same as the barrel you ordered before, and the time before that.
- It will hold the same amount of liquid; with less loss due to leaks or evaporation.
- It will fit in the same space and look the same as the other Speyside Bourbon Cooperage Inc. barrel's you have purchased previously.



Your Bourbon. Our Barrel.

Speyside Bourbon Cooperage Inc. has specialized in providing barrels for spirit-making since 1947. With that longevity comes a wealth of experience and knowledge in the industry. All our skill goes into making top quality barrels to meet the requirements and expectations of spirit-makers all over the world. Whether you need barrels for a large or small distillery, Speyside Bourbon Cooperage Inc. has solutions for all of your cooperage needs.

We make artisan quality 53-SAB, Standard American Bourbon Barrels with customizable Toasting and Charring options.

Standard

Wood Source: Produced by our own stave mills located in the Appalachian region
 Air drying and seasoning: 6 months
 Standard Char #1-5
 Standard steel hoops

Premium

Wood Source: Your Choice of Wood from the Appalachian, Northern or Ozark region
 Air drying and seasoning: 6 - 12 months
 Hand toasted over an open White Oak fire - light, Medium, Medium Plus or Heavy toast
 Standard Char #1-5
 Standard steel hoops

Distiller's Select

Wood Source: Your Choice of Wood from the Appalachian, Northern or Ozark region
 Extended air drying and seasoning - 12, 24 and 36 months
 Hand toasted over an open White Oak fire - light, Medium, Medium Plus or Heavy toast
 Standard Char #1-5
 Fully Sanded
 Laser engraved with your company logo
 Galvanized steel hoops

Custom Select

You may select options from any of those noted above to create your own unique barrel.



What makes a Speyside barrel different?

- We control the raw materials we use in the production of our barrels. We purchase high quality, certified legal and sustainable Appalachian White Oak which is carefully inspected by our team of log buyers to ensure that it meets our strict requirements for excellence. Appalachian hardwood is renowned for the uniqueness and consistency of its wood grains, color and the strength of its fibers, all important elements in your aging process.
- We currently own, supply and operate five stave mills. As a result, we are able to adhere to high standards of quality in the production of both our staves and heading. Furthermore, by producing our own staves we are able to manage inventory between our two cooperage's in order to facilitate production.
- Why is this important? CNC jointing produces a dimensionally correct stave and heading piece every time. Both the joint and the finish of the wood are superior to traditional jointing methods.
- Better dimensioning coupled with a better finish mean that our barrels fit together more tightly, thus providing the customer a more consistent product, one less prone to any type of leak.



- No glue. No nails. No chemicals. As a result, our barrels are pollutant and contaminant free.
- Our barrels are held tightly together by high quality steel hoops that are manufactured daily at each cooperage location. We source the steel to our strict specifications, working closely with our steel supplier to ensure that the material we receive is consistent, free of any residue and has the strength we demand. The steel is stored inside, under roof, to ensure the quality of the product remains undiminished.
- Since we produce our own staves and heading, we are able to follow a strict protocol for drying the White Oak which consists of time on our yards, time in our pre-dryers and ultimately time in our kilns. At every stage of the drying process we sample our material for desired moisture content verifying that it meets our quality specifications.
- Speyside Bourbon Cooperage Inc. was the first cooperage in the market to joint exclusively on custom made CNC jointing machines; both stave and heading. CNC jointing makes a tighter fitting barrel, almost completely eliminating leaks and reducing loss due to evaporation.

